

# FROM PRODUCTION TO POS: PROTECTING THE INTEGRITY OF YOUR SUPPLY CHAIN

Technology is helping many manufacturers document the production journey, allowing them to confidently assure their customers about their commitment to the environment and ethical business practices.

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**R**etailers are under increasing pressure to prove that they have an ethical, environmentally responsible supply chain. This is driven in part by more stringent compliance requirements and a rise in conscious consumerism – with more shoppers demanding information about how a product has been made, right down to where the raw materials have been sourced. Often, a customer's first purchase, or continued brand loyalty hinges on a retailer's responses to these questions. Technology is helping many manufacturers document the production journey. This allows a brand and you as the retailer that sells the brand, to confidently assure customers about your commitment to human rights, environmental impact and ethical business practices across your supply chain.

## **PRODUCTION PROOF**

While manufacturing processes have become more complex, retailers can easily gain full visibility across their supply chain network with the right tools. For example, rather than relying on paper-based manual processes and spreadsheets that are prone to errors, technology

can be used to automate each step, increasing the accuracy of your information and the speed at which you can access it for an audit.

At the click of a button, you can pinpoint where each component came from, its Quality Assurance (QA) test results, where it was stored and which of your outlets sell the product. Barcodes and sensors help track raw materials throughout the entire production journey, from origin to production and sale. Many critical details including lot numbers, use-by dates and receipt dates can also be maintained.

## **RAPID RESPONSE**

Barcodes and sensors can be vital in the manufacturing and warehousing processes. For instance, you can work with a manufacturer to nominate specific tests for components used in the products you retail, set different thresholds and assign expected results. This allows the manufacturer to classify batches of each component for use in different products, based on their test results.

If you do have a product safety scare, you can then quickly access granular information about which batch may have been affected, where they were dispatched and sold. This speeds up the warning, recall and rectification process if required.

An important part of being ethical is communicating rapidly when something's gone wrong. For instance, if a food producer has a contamination scare, or a children's toy retailer experiences a product safety issue. The faster you act, the quicker you can restore consumer confidence and trust in your brand – and most importantly, act to minimise any public health risk.

The ability to access detailed information quickly also helps reduce the cost of a recall, by identifying specific batches that may have been contaminated. This same information can also be used to defend country of origin enquiries and confirm that you've complied with product labelling and packaging laws.



## **GREATER THAN THE SUM OF ITS PARTS**

Leveraging insights from these technologies, Enterprise Resource Planning (ERP) software with robust inventory capabilities can deliver further intelligence, giving retailers the information they need to answer production questions with certainty.

Live tracking of stock movements lets you know at a glance where every order is in real-time as well as the path it has taken. This helps you keep suppliers, partners and customers informed ultimately improving the purchasing experience. Such precise visibility into the supply chain can also reveal areas where more eco-friendly steps can be made, helping you initiate and build new proof points for your brand's higher purpose.

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## **THE REWARD FOR RESPONSIBILITY**

Changing consumer expectations, increasing compliance regulations and globalised supply chains have all combined to create a significant shift towards the needs for greater transparency.

By leveraging data shared by connected sensors and barcodes, all integrated with a powerful ERP solution- spanning inventory planning, forecasting and relationship management – retailers can work with manufacturers to protect the ethical values you are committed to. Ultimately this becomes a key differentiator to help you win more sales and strengthen loyalty.

With customers becoming increasingly aware of their environmental impact and an increase in strict regulations to compliance, more retailers are being challenged to prove their ethical and environmental responsibilities. In response to this, retailers can use technology to equip themselves with the tools needed to ensure they stay on top of their operations, through the entire chain. 